

5/22

DART AEROSPACE LTD	Work Order:	22999
Description: Latch plate	Part Number:	D2621
Drawing: D2621 Rev.B	Qty:	30 29

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	SA	05.04.13	30
2	METAL	Material: 5052-H32 or 6061-T6 or 2024-T3 0.040" thick Blank size: 4.000" x 2.130"	SA	05.05.26	30
3	CNC MILLING	Machine as per folio D2621 Batch M6335	SA	05.05.26	30
4	QC	Inspect Level 2	SA	05.05.26	30
5	QC	Inspect Level 8	SA	05.05.26	30
6	METAL	Deburr	FF	05.05.26	30
7	QC	Inspect Level 5	FF	05/05/30	30
8	FINISHING	Chemical conversion coat per QSI 005 4.1	2	05.05.30	29
9	FINISHING	Powder coat black sandtex (4.3.5.7) per QSI 005 4.3	FF	05.06.07	29
10	QC	Inspect Level 3	FC	03.06.22	29
11	STORES	Identify and stock	ML	05.06.22	29
12	EXPEDITING	Close W/O Cost / part: 3,07545 05/06/24 (29)	CA	05/06/23	29
		3.14	SA	05.06.30	29

Rev	Date	Change	Revised By	Approved
A	97.01.07			JB
B	00.06.26	Re-format	EC	
C	02.02.28	Added inspection level 8 and level 5	SM	

RELEASED

02/02/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-05-30	7	One part missing. count is 29. from which step part went missing is unknown	<i>[Signature]</i> 05-05-30	1 part is found. destroy	<i>[Signature]</i> 05-05-30	<i>[Signature]</i> 05-05-30	<i>[Signature]</i> 05-05-30	<i>[Signature]</i> 05-05-30

Part No: D2621 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/06/30

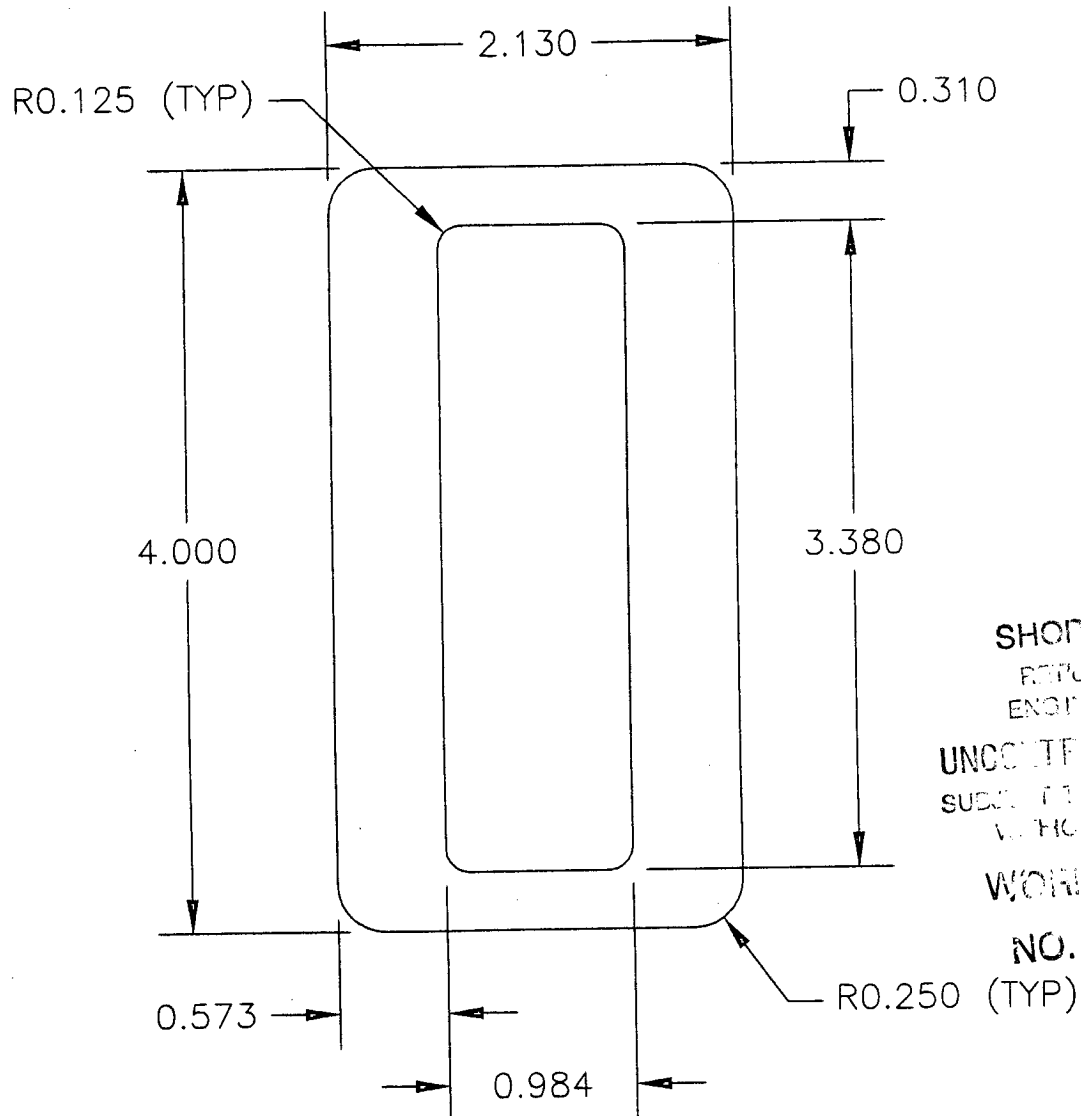
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2621	REV. B SHEET 1 OF 1
DATE 00.06.01		TITLE LATCH PLATE	SCALE 1:1
A	96.08.15	NEW ISSUE	
B	00.06.01	ADDED FINISH; R0.125 WAS R0.118	

RELEASED
00.06.05 *[Signature]*



SHOT COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUSCEPTIBLE TO
REVISIONS
WORK ORDER
NO. 22999

MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) OR 2024-T3
(QQ-A-250/4) 0.040 THICK
FINISH: CHEMICAL CONVERSION COAT PER DART 005 4.1
POWDER COAT BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No : 0022999
Project Name : D2621
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D2621
Description : Latch Plate
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00